

Date: Thursday, 04/09/2008 11:20:49 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HANDLE
Job Number :	41805		
Estimate Number :	10508		
P.O. Number :		Part Number :	D2419
This Issue :	04/09/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2419 REV. A
First Issue :	/ /	Project Number :	N/A
Previous Run :	39881	Drawing Revision :	A
	Type :	Material :	
	SMALL / MED FAB	Due Date :	08/09/2008
Written By :		Qty:	10
Checked & Approved By :	<u>JD 08.9.04</u>	Um:	Each
Comment :	Est: A 00.02.14 New Issue EC/JB		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	4025674	Black Nylon Strap
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Comment: Qty.: 0.0833 f(s)/Unit Total : 0.8330 f(s)

Black Nylon Strap

Material: Nylon Web (Black) 1.00" x 0.06" thick
 (40-2567-4)

Batch:

1107059

08/09/11

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut to length using hot knife as per Dwg D2419

08/09/11 (10)

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

08/09/11 (10)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 32

08/09/12

x/0

50

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/09/15

Job Completion



MF 08-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

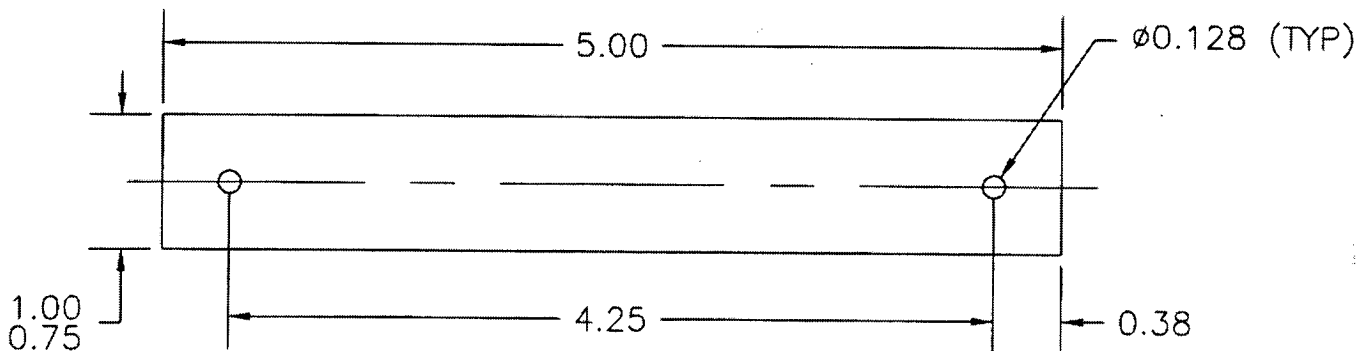
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
00.02.03 DS



MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

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WITHOUT NOTICE
WORK ORDER
NO. 41805